

OCCIDENTAL PETROLEUM CORPORATION

Please contact your area engineer with any questions concerning this procedure.

8/3/2022

PLUG and ABANDONMENT PROCEDURE

UPRR 41 PAN AM C 1

API- 05-123-07229

**Step Description**

1	Well is being re-entered to P&A well to current standards due to it being offset to upcoming fracs.
2	Provide 48 hour notice to COGCC prior to rig up per request on approved Form 6 (i.e. submit Form 42, etc.)
3	Perform pre-job safety meeting and review JSA. Ensure all parties know their roles and responsibilities and can identify hazards.
4	Follow all Rockies Well Servicing guidelines.
5	Stop and complete new JSA prior to all barrier changes.
6	Attempt to leave kill string in the hole every evening/weekend. If this is not possible, discuss with foreman/engineer.
7	Locate and expose 8-5/8" casing stub.
8	Tie into and weld on 8-5/8" 24# casing stub above GL.
9	Install 8-5/8" 3K Q92 well head with ball valves on both outlets.
10	Check and record surface casing pressure.
11	MIRU rig/ equipment/tanks/pumps.
12	Perform negative test and ensure well is dead. Wait 15-30 minutes to verify (cement is at surface).
13	Pressure test BOPE, annular and 2" 1509 iron to API standards. Chart and record pressure tests. Please refer to Testing Procedures and Testing Table listed in the APPENDIX tab. All tests are performed on stump. Note: ensure BOPE accumulator controls are properly placed and pressurized.
14	NU and torque BOPE to casing head. The BOP consists of the following components: 7-1/16" double gate BOP with blind rams and pipe rams (for 4.5" DP), annular bag, 2 TIW valves accessible with change overs if applicable (i.e. drill collars).
15	Test TIW valves. Chart tests and document accordingly.
16	Spot in a pipe rack for 4.5" DP.
17	MIRU power swivel and kelly cock valve.
18	PU and TIH with 7-7/8" drag drill bit and 4.5" DP. Mud motor and agitator can be utilized after drilling out the first joint. Note: have changeovers accessible when drill collars are used.
19	Drill 10 sx cement plug from surface through estimated BOC at 30'. Continue drilling out 10 sx cement plug and CIBP at 500'. IF WE BEGIN TO SEE INDICATION OF NEW FORMATION BEING DRILLED after 520', STOP AND DISCUSS W/ FOREMAN/ENGINEER. Continue drillout to 25 sx plug at 4100', BOC estimated at 4200'. Continue drillout to 6700'.
20	Circulate with biocide treated fresh water to clean the hole. Pump until returns are clean.
21	Run gyro.
22	TOOH, LD drill bit, mud motor, agitator, and drill collars. SB all 4.5" DP.
23	PU and TIH with 8-5/8" bit and scraper. Clean surface casing from surface to 520'. Run scraper over 260' to 110' 2-3 times to ensure casing is clean for CIBP. TOOH, LD bit and scraper, SB all DP.
24	TIH with diverter tool on 4.5" DP to 6700'. Establish circulation to surface with biocide treated fresh water and pump at least three hole-volumes to clean up wellbore. Start at a low rate, then once returns are clean, slowly increase rate to 4 bpm.
25	MIRU Cementers. Pump Plug: Pump 145 sx (39.2 bbl or 220 cf) of the AGM Nio blend: 0.4% Latex, 0.4% Fluid Loss, 0.2% Retarder, 35% Silica Flour, 0.3% Dispersant. Volume based on 500' with 30% excess. Cement will be from 6700' to 6200. Verify and document cement to surface. Collect wet and dry samples of cement to be left on rig.
26	Pull out of cement. TOOH to 6200'. Forward circulate tbgs clean for a minimum of 2 bottoms up. SB 4.5" DP, LD remaining. WOC.

27	TIH with diverter tool on 4.5" DP to 4300'. Establish circulation to surface with biocide treated fresh water and pump at least three hole-volumes to clean up wellbore. Start at a low rate, then once returns are clean, slowly increase rate to 4 bpm.
28	COA: Confirm and document static conditions in the well before placing the next plug. If there is evidence of pressure or fluid migration at any time after placing the Nio plug, contact Engineering.
29	MIRU Cementers. Pump Plug: Pump 259 sx (54.8 bbl or 308 cf) of the AGM Sus blend: 2% Gypsum, 0.4% Latex, 0.25% Fluid Loss, 0.3% Dispersant. Volume based on 700' with 30% excess. Cement will be from 4300' to 3600. Verify and document cement to surface. Collect wet and dry samples of cement to be left on rig.
30	Pull out of cement. TOOH to 3600'. Forward circulate tbgs clean. SB 4.5" DP, LD remaining. WOC.
31	TIH with diverter tool on 4.5" DP to 1800'. Establish circulation to surface with biocide treated fresh water and pump at least three hole-volumes to clean up wellbore. Start at a low rate, then once returns are clean, slowly increase rate to 4 bpm.
32	MIRU Cementers. Pump Plug: Pump 254 sx (54.8 bbl or 308 cf) of the AGM Upr blend: 1.5% CaCl, 4% Gypsum, 0.4% Latex. Volume based on 700' with 30% excess. Cement will be from 1800' to 1100. Verify and document cement to surface. Collect wet and dry samples of cement to be left on rig.
33	Pull out of cement. TOOH to 1100'. Forward circulate tbgs clean. SB 4.5" DP, LD remaining. WOC.
34	COA: WOC 8 hours. If there is evidence of pressure or fluid migration, contact Engineering as there will need to be additional remediation attempts before the SC shoe plug.
35	TIH with diverter tool on 4.5" DP to 620'. Establish circulation to surface with biocide treated fresh water and pump at least three hole-volumes to clean up wellbore. Start at a low rate, then once returns are clean, slowly increase rate to 4 bpm.
36	Load hole with 41 bbls of heated surfactant to clean surface casing walls, wellhead, and surface valves/lines. Let soak for at least 2 hours. Circulate out heated surfactant with fresh water.
37	MIRU cementers. Pump 10 bbls (min) of pre-flush, followed by 5 bbls fresh water spacer. Pump Surface Casing Shoe Plug: Pump 95 sx (20.6 bbl or 115 cf) of the AGM Surf blend: 2% CaCl, 4% Gypsum, 0.4% Latex. Volume is based on 100' in 7.875 bit size open hole with 30% excess factor, 200' in the 8-5/8, 24# surface casing with no excess. The plug is designed to cover 620'-320'. Collect wet and dry samples of cement to be left on rig. RDMO Cementers. Notify engineering if circulation is ever lost during job.
38	Pull out of cement. TOOH to 260'. Reverse circulate tbgs clean with fresh water. WOC.
39	COA: If cement was not circulated to surface, then WOC 4 hours. Tag TOC. TOC must be 470' or shallower. If tag is too deep or there is evidence of pressure or fluid migration, contact Engineering.
40	MRIU WL. RIH and tag cement with gauge ring to verify appropriate coverage above the surface casing shoe. Notify engineering if tag is low. Pressure test TOC to 500psi for 15 minutes. Record and notify engineering and foreman of results.
41	PU and RIH with 8-5/8" 24# CIBP. Set CIBP at 260'. POOH. RDMO WL.
42	TIH with diverter tool on 4.5" DP to 260'.
43	MIRU Cementers. Pump Surface Plug: Pump 100 sx (21.6 bbl or 121 cf) of the AGM Surf blend: 2% CaCl, 4% Gypsum, 0.4% Latex. Volume based on 260' inside 8-5/8, 24# surface casing with no excess. Cement will be from 260' to surface. This includes 5 additional bbls for contamination. Verify and document cement to surface. Collect wet and dry samples of cement to be left on rig.
44	Pull out of cement. TOOH, LD all but one joint of 4.5" DP. Circulate clean with water to ensure TOC is low enough for C&C team. TOOH and LD final joint of 4.5" DP. RDMO cementers. ND BOP. Install night cap. RDMO WO rig.
45	Instruct cementing and wireline contractors to e-mail copies of all job logs/job summaries to rscDJVendors@anadarko.com within 24 hours of completion of the job.
46	Supervisor submit paper copies of all invoices, logs, and reports to VWP Engineering Specialist.
47	Excavation crew to notify One Call to clear excavation area around wellhead and for flow lines.
48	Excavate hole around surface casing enough to allow welder to cut casing a minimum 5' below ground level.
49	Welder cut casing minimum 5' below ground level.
50	Spot weld on steel marker plate. Marker should contain Well name, Well number, legal location (1/4 1/4 descriptor) and API number.
51	Obtain GPS location data as per COGCC Rule 215 and send to rscDJVendors@anadarko.com.

52	Properly abandon flow lines per Rule 1103. File electronic Form 42 once abandonment is complete.
53	Back fill hole with fill. Clean location, and level.
54	Submit Form 6 to COGCC ensuring to provide 'As performed' WBD identifying operations completed.