

OCCIDENTAL PETROLEUM CORPORATION

Please contact your area engineer with any questions concerning this procedure.

6/14/2021

PLUG and ABANDONMENT PROCEDURE

HSR-EASLEY 15-1A

API: 05-123-15146

Version 1.0



Step Description

1	Review Previous Open Wells Reports/Well History. If you have questions or concerns, contact Foreman/Engineer.
2	COA: Provide 48 hour notice to COGCC prior to rig up per request on approved Form 6 (e.g. call field coordinator, submit Form 42, etc.).
3	Notify Automation Removal Group at least 24 hours prior to rig move. Request they catch and remove plunger, isolate production equipment, and remove any automation prior to rig MIRU.
4	MIRU Slickline and Core Tech. Pull production equipment and tag bottom. Record tag depth, casing/tubing pressures and fluid level in Open Wells. RUN GYRO to 7443', making stops every 100'. RDMO Slickline and Core Tech.
5	Prepare location for base beam equipped rig. Install perimeter fence as needed.
6	COA: Verify Form 17 (State Bradenhead Test) has been run within 60 days of RU.
7	Refer to the Rockies Well Services Guidelines document whenever rigging up BOP and WL, or whenever tripping in or out of the well. Consult with Foreman/Engineer before deviating from these guidelines.
8	Upon RU, check and record bradenhead pressure. If bradenhead valve is not accessible, re-plumb so that valve is above GL. Blow down bradenhead and leave open during working hours. Re-check pressure each day and input value in the "Casing press." box in Open Wells.
9	MIRU WO rig. Verify BOP and wellhead rating, inspect for appropriate API standards, pressure test BOP. Kill well as necessary using biocide treated fresh water. ND WH. NU BOP and Annular Bag. Unland tbg. **Barrier Management** Fluid will be the only barrier while NU BOP. Stop and review JSA.
10	TOOH and SB 4230' of 2-3/8" tbg. LD remaining 2-3/8" tbg and 1-1/4" tbg.
11	MIRU WL. PU and RIH with (4-1/2", 11.6#) gauge ring to 7440'. POOH.
12	PU and RIH with (4-1/2", 11.6#) CIBP and set at +/- 7430' (collars at 7410' & 7452'). POOH. RIH and dump 2 sx cement on CIBP. POOH.
13	PU and RIH with (4-1/2", 11.6#) CIBP and set at +/- 7050' (collars at 7040' & 7082'). POOH. Slowly top fill well to clear out all gas. Pressure test CIBP to 500 psi. RIH and dump 2 sx cement on CIBP. POOH.
14	PU and RIH with two 4', 3-1/8" perf guns with 4 spf. Shoot 16 squeeze holes at 4720' and 16 squeeze holes at 4170'. RDMO WL.
15	PU and TIH with (4-1/2", 11.6#) packer on 2-3/8" tbg. Set packer at 4230'.
16	Establish circulation with treated water. Reverse circulate as needed. Use slugs of mud thinner and surfactant if required. Circulate the hole until returns are clean.
17	Release packer. TOOH, SB 2-3/8" tbg. LD packer.
18	PU and TIH with (4-1/2", 11.6#) CICR on 2-3/8" tbg. Set CICR at 4230'.
19	MIRU cementers. Pump 10 bbls (min) of pre-flush, followed by 5 bbls fresh water spacer. Pump Sussex Squeeze: 195 sx (48.3 bbl or 272 cf) of the Sussex AGM blend (1% CaCl & 12% Gyp, 14 ppg & 1.39 cf/sx). Underdisplace by 4 bbls. Volume is based on 490' in the casing below the CICR, 550' in the casing-hole annulus with 60% excess, and 260' on top of the CICR. Collect wet and dry samples of cement to be left on rig. RDMO Cementers.
20	Pull out of cement. TOOH to 3470'. Reverse circulate to ensure no cement is left in the tbg.
21	TOOH and SB 2000' of 2-3/8" tbg. LD stinger, and remaining tbg.
22	COA: Confirm and document static conditions in the well before placing the next plug. If there is evidence of pressure or fluid migration at any time after placing the Sussex plug, contact Engineering.
23	MIRU WL. RIH and jet cut 4-1/2", 11.6# casing at 2000'. RDMO WL.
24	Attempt to establish circulation and circulate (49 bbl) with biocide treated fresh water.
25	ND BOP. ND TH. Un-land casing. Rig max pull shall be 100,000#. Max pull over string weight shall be 50,000#. If unable to unland, contact Foreman/Engineer. **Barrier Management** Fluid will be the only barrier while unlanding casing. Stop and review JSA.

26	Install BOP on casing head with 4-1/2", 11.6# pipe rams. **Barrier Management** Fluid will be the only barrier while NU BOP. Stop and review JSA.
27	TOOH and LD all 4-1/2", 11.6# casing. Remove 4-1/2", 11.6# pipe rams and install 2-3/8" pipe rams.
28	TIH with mule shoe on 2-3/8" tubing to 2000'. Establish circulation to surface with biocide treated fresh water and pump at least three hole-volumes (145.5 bbl) to clean up wellbore.
29	MIRU cementers. Pump Upper Pierre Plug: Pump 110 sx (23.8 bbl or 134 cf) of the Upper AGM blend (1% CaCl & 4% Gyp, 15.8 ppg & 1.21 cf/sx). Volume based on 196' in 7.875" bit size open hole with 100% excess factor. Cement will be from 2000'-1804'. Collect wet and dry samples of cement to be left on rig. RDMO Cementers. Notify engineering if circulation is ever lost during job.
30	Pull out of cement. TOOH to 1404'. Forward circulate tbg clean. WOC.
31	COA: WOC 8 hours. Tag TOC. TOC must be 1900' or shallower. If tag is too deep or there is evidence of pressure or fluid migration, contact Engineering.
32	TIH and tag TOC. TOOH to 675'. Establish circulation to surface and pump at least three hole-volumes (145.5 bbl) to clean up wellbore.
33	COA: Verify and document that all pressure and fluid migration has been eliminated prior to placing the SC shoe plug at 675'. If there is evidence of pressure or fluid migration, contact Engineering.
34	MIRU cementers. Pump Stub Plug: Pump 120 sx (25.9 bbl or 146 cf) of the Upper AGM blend (1% CaCl & 4% Gyp, 15.8 ppg & 1.21 cf/sx). Volume is based on 100' in 7.875" bit size open hole with 100% excess factor. 200' in the 8-5/8", 24# surface casing with no excess. The plug is designed to cover 675'-375'. Collect wet and dry samples of cement to be left on rig. RDMO Cementers. Notify engineering if circulation is ever lost during job.
35	COA: If cement was not circulated to surface, then WOC 4 hours. Tag TOC. TOC must be 525' or shallower. If tag is too deep or there is evidence of pressure or fluid migration, contact Engineering.
36	Pull out of cement. TOOH to 50'. Reverse circulate tbg clean. WOC.
37	TIH and tag cement to verify appropriate coverage above the surface casing shoe. Consult with Foreman/Engineer on when to PT casing. Pressure test casing to 500 psi and hold for 15 minutes. Notify engineering if tag is low or pressure test fails.
38	TOOH. Lay down all tbg. ND BOP. Install night cap. RDMO WO rig.
39	Instruct cementing and wireline contractors to e-mail copies of all job logs/job summaries to rscDJVendors@anadarko.com within 24 hours of completion of the job.
40	Supervisor submit paper copies of all invoices, logs, and reports to VWP Engineering Specialist.
41	Excavation crew to notify One Call to clear excavation area around wellhead and for flow lines.
42	Excavate hole around surface casing enough to allow welder to cut casing a minimum 5' below ground level.
43	Welder cut casing minimum 5' below ground level.
44	Fill 8-5/8", 24# surface casing from 50' to surface with 16 sx (3.3 bbl or 19 cf) of cement (15.8 ppg & 1.15 cf/sx).
45	Spot weld on steel marker plate. Marker should contain Well name, Well number, legal location (1/4 1/4 descriptor) and API number.
46	Obtain GPS location data as per COGCC Rule 215 and send to rscDJVendors@anadarko.com.
47	Properly abandon flow lines per Rule 1103. File electronic Form 42 once abandonment is complete.
48	Back fill hole with fill. Clean location, and level.
49	Submit Form 6 to COGCC ensuring to provide 'As performed' WBD identifying operations completed.