



Procedure to Re-enter & Properly P&A Well Prior to Offset HZ Fracs COA for 70 Ranch West DSU

Supervisor: Bob Weitzel
Cell: 970-481-8730

UPRR 13-15

05-123-09341

652' FSL, 663' FWL

SWSW Sec 15, T4N, R63W

Weld County, CO

Proposed Work:

Locate Well and Make-Up Wellhead

- 1.) Call line locates & provide 48 hr. Form 42 notice to COGCC prior to 'excavation and rig up.'
- 2.) Survey and locate abandoned well, mark with stake, and take location photos.
- 3.) Excavate to expose top of surface casing.
- 4.) Prepare location surrounding exposed casing as necessary for rig.
- 5.) Set and test deadman anchors as necessary.
- 6.) If metal plate is welded on as cap, weld 2" collar to top of 8-5/8" surface casing cap. Make up to collar, pneumatic drill with non-sparking bit. Drill out cap venting possible trapped gas.
- 7.) Once verified that no gas exists beneath top of surface casing plate, cut off surface casing below plate with torch, dress up smooth.
- 8.) Butt weld 8-5/8" casing to dressed cut, bringing threaded end of casing to ground level.
- 9.) Make up to 8-5/8" casing one 8-5/8" collar, and an 8-5/8" starter well head.
- 10.) NU flange adaptor and 5k BOP, test BOP.

Drill out Old Plug/s and Set New Plugs

- 11.) MU and RIH with 6-1/8" bit, PU 2-7/8" (or 3-1/2") drill collars, 2-7/8" 6.5# tubing, and TIW valve.
- 12.) Drill out 10 sx cement plug (down to 30'), PSI test casing to 300 psi.
- 13.) Drill out 80 sx cement plug @ 150'. Roll hole with kill fluid until well is dead or blown down.
- 14.) Continue RIH, cleaning out old mud, and wash down. RIH and clean out with target depth of +/- 6,700'. Circulate hole clean. TOOH 2-7/8" work string, drill collars and bit.
- 15.) PU and RIH with mule shoe and 2-7/8" tubing to +/- 6,300'.
- 16.) MIRU wireline, RIH gyro survey to EOT. POOH
- 17.) **RU cementers. Pump 184 sack balance plug of 15.8 ppg Class G 'neat' cement inside 7-7/8" open hole from +/- 6,300' up to ~5,800'.**

Calculated Sacks for Niobrara Coverage - Plug 1 Re-Entry

Assume Class G Neat

Desired Coverage of 500'

Assume all 7-7/8" Open hole 25% Excess

Yield : 1.15 cu ft / sx

$$500 \text{ lin ft} \times \frac{0.3382 \text{ cu ft}}{1 \text{ lin ft}} \times \frac{1 \text{ sx}}{1.15 \text{ cu ft}} \times 125\% = 184 \text{ Sacks Cement}$$



- 18.) PU with 2-7/8" tubing to +/- 5,500' (800' above bottom of plug). Roll hole clean, wait on cement.
- 19.) RIH with 2-7/8" tubing and tag top of cement plug, confirm TOC.
- 20.) POOH 2-7/8" tubing to +/- 1,500', below Fox Hills.
- 21.) RU cementers. Pump 221 sack balance plug of 15.8 ppg Class G 'neat' cement inside 7-7/8" open hole from +/- 1,500' plug up to ~900'.**

Calculated Sacks for Fox Hills Protection - Plug 2 Re-Entry

Assume Class G Neat
 Desired Coverage of 600' (1,500' to 900')
 Assume all 7-7/8" Open hole 25% Excess
 Yield : 1.15 cu ft / sx

$$600 \text{ lin ft} * \frac{0.3382 \text{ cu ft}}{1 \text{ lin ft}} * \frac{1 \text{ sx}}{1.15 \text{ cu ft}} * 125\% = \text{221 Sacks Cement}$$

- 22.) Pull 2-7/8" tubing to 500'. Roll hole clean. WOC.
- 23.) RIH with 2-7/8" tubing and tag top of cement plug, confirm TOC.
- 24.) Pull tubing to 250'. RU cementers. Pump 69 sx of 15.8 ppg Class G 'neat' across surface shoe to surface.**

Calculated Sacks for Surface Plug in Casing - Plug 3 Re-Entry

Assume Class G Neat
 Desired Coverage of 250' (74 below surface shoe to surface)
 74' of 7-7/8" Open Hole, + 176' of 8-5/8" Casing
 Yield : 1.15 cu ft / sx

$$74 \text{ lin ft} * \frac{0.3382 \text{ cu ft}}{1 \text{ lin ft}} * \frac{1 \text{ sx}}{1.15 \text{ cu ft}} = \text{15 Sacks Cement}$$

$$176 \text{ lin ft} * \frac{0.3575 \text{ cu ft}}{1 \text{ lin ft}} * \frac{1 \text{ sx}}{1.15 \text{ cu ft}} = \text{55 Sacks Cement}$$

69 Total Sacks Cement

- 25.) POOH with 2-7/8" tubing. Top off tubing displacement when out of hole. RD cementers.
- 26.) RDMO.

Reclaim

- 27.) Excavate around wellhead to 8' below grade, cut off 8-5/8" casing, weld on cap.
- 28.) Obtain GPS location data as per COGCC Rule 215.
- 29.) Backfill hole and reclaim surface to original conditions.