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PLUG AND ABANDONMENT PROCEDURE

RUSCH 43-15

Steps

1. Provide 48 hour notice to COGCC prior to rig up per request on approved Form 6 (e.g. call field coordinator, submit Form 42, etc.). Call Automation Removal Group at least 24 hours prior to rig move. Request they catch and remove plunger, isolate production equipment and remove any automation prior to rig MIRU.
2. MIRU slickline services and pressure bomb services. Pull bumper spring and tag bottom.
3. Prepare location for base beam equipped rig. Install perimeter fence as needed.
4. Check and record bradenhead pressure. If bradenhead valve is not accessible, re-plumb so that valve is above GL.
5. MIRU, kill as necessary using biocide treated water. NDWH. NUBOP. Unseat landing jt, LD.
6. Notify cementers to be on call. Provide volumes listed below:
 - 6.1 Niobrara plug: 60 sx (91 cu-ft) mixed at 15.8 ppg and 1.53 cu-ft/sk yield. Cement volume based on 1030' in 4 ½" casing.
 - 6.2 Sussex suicide: 210 sx (317cu-ft) mixed at 15.8 ppg and 1.51 cu-ft/sk yield. Cement volume based on 740' in 4 ½" casing and 540' in a 7-7/8" OH with 60% excess. Caliper on file.
 - 6.3 Foxhills plug: 220 sx (330 cu-ft) mixed at 15.8 ppg and 1.5 cu-ft/sk yield. Cement volume based on 100' in 4 ½" casing, 411' in a 7-7/8" OH with 60% excess, and 200' in 8 5/8" casing. Caliper on file.
7. TOOH 2 3/8" tubing landed at 7551'. Stand back 2 3/8" tubing.
8. MIRU WL. RIH gauge ring for 4 ½" 11.6# casing to 7550'. POOH.
9. PU 4 ½" 11.6# CIBP and RIH with WL. Set at +/- 7480' to abandon J Sand perfs. PT to 1000 psi for 15 minutes. RDMO WL.
10. RIH with 2 3/8" tubing to +/- 7480', tag CIBP and PUH 5'. Hydrotest tubing to 3000 psi while RIH.
11. MIRU cementers. Pump Niobrara plug: 60 sx (91 cu-ft), mixed at 15.8 ppg and 1.51 cu-ft/sk yield. Plug to cover 7480' – 6450'. RDMO cementers.
12. PUH to +/- 6200'. Reverse circulate with biocide treated water to displace cement and clear tubing.
13. POOH. Stand back 3880' of tubing.
14. MIRU WL. PU 3 1/8" perf guns with 3 spf, 120 degree phasing, 0.50" EHD and RIH with WL. Shoot 2' of squeeze holes at 4390' and 4' of squeeze holes at 3850'. RDMO WL.
15. PU and RIH with CICR and 2 3/8" tubing, set CICR at +/- 3880'. Establish circulation with rig pump using biocide treated water.
16. MIRU cementers. Establish circulation with biocide treated water and precede cement with 5 bbl biocide treated water, 20 bbl sodium metasilicate, and another 5 bbl water spacer.
17. Pump Sussex suicide: 210 sx (317 cu-ft) mixed at 15.8 ppg and 1.51 cu-ft/sk yield to place cement between perfs from 4390' to 3850'. Under displace and sting out of CICR to leave 3 bbls (~200') on top of retainer. Cement volume based on 7-7/8" OH with 60% excess. Caliper readings across entire interval. RDMO cementers.
18. PUH to +/- 3400'. Reverse circulate with biocide treated water to displace cement and clear tubing.
19. POOH. Stand back 1020' of tubing.
20. MIRU WL. Shoot off 4 ½" casing at or below 920'. RDMO WL. Circulate casing with biocide treated water to remove any gas.
21. NDBOP, NDTH.
22. Install BOP on casing head with 4 ½" pipe rams.
23. TOOH 4 ½" casing, LD.

24. RIH with 2 3/8" tubing to 1020' inside 4 1/2" casing.
25. MIRU cementers. Establish circulation with biocide treated water and get bottoms up. Precede cement with 10 bbl SAPP and a minimum 20 bbl fresh water spacer. Pump Foxhills plug: 220 sx (330 cu-ft) mixed at 15.8 ppg and 1.5 cu-ft/sk yield. Plug to cover 1020' – 920' in 4 1/2" casing, 920' – 509' in 7-7/8" OH with 60% excess, and 509' – 309' in 8 5/8" casing. Caliper readings across entire interval. RDMO cementers.
26. PUH to 100' and circulate with biocide treated water to displace cement and clear tubing.
27. WOC per cement company recommendation. Tag cement at or above 409'. If not, consult with Evans Engineering.
28. MIRU WL. RIH 8 5/8" 24# CIBP to 80'. Set and pressure test to 1000 psi for 15 minutes. If tests, RDMO WL and WO rig.
29. Instruct cementing and wireline contractors to email copies of all job logs/jobs summaries to rscDJVendors@anadarko.com within 24 hours of completion of the job.
30. Supervisor is to submit paper copies of all invoices, logs, and reports to Evans Engineering Specialist.
31. Excavation crew to notify One Call to clear excavation area around wellhead and for flowlines.
32. Excavate hole around surface casing enough to allow welder to cut casing minimum 5' below ground level.
33. Welder cut casing minimum 5' below ground level.
34. Fill casing to surface using 4500 psi compressive strength cement, (NO gravel).
35. Spot weld on steel marker plate. Marker should contain well name, well number, legal location (1/4 1/4 descriptor) and API number.
36. Obtain GPS location data as per COGCC Rule 215 and send to rscDJVendors@anadarko.com.
37. Properly abandon flowlines per Rule 1103. File electronic Form 42 once abandonment complete.
38. Back fill hole with fill. Clean location, level.